



materialnumber	product name	kind	usage	location	basic material	NLGI / Visko	working temp R & B	open time	container size	packaging unit	characteristic	
301244605220	Innocoll HMP 3081	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	EVA	1200 ± 250 mPas/160°C	140° - 160°C	110±5°C	short-medium	25 Kg bag	24 bags per palett	Suitable for all nozzle, wheel and other applications.Standard HM for Trays
301244605080	Innocoll HMP 2626	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	EVA	1500 ±300 mPas/140°C ca. 850 mPas/160°C	150° - 170°C	ca. 90°C	short	20 Kg bag	30 bags per palett	Suitable for nozzle,wheel and other applications. Very good EVA Hotmelt with broad operating window.
301244605090	Innocoll HMP 2854	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	EVA	1300 ± 250 mPas/160°C	150° - 170°C	110±5°C	medium	20 Kg bag	30 bags per palett	Suitable for nozzle,wheel and other applications. Very good EVA Hotmelt with broad operating window. Very good hot tack and fast setting,
301244605110	Innocoll HMP E 3417	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	Polyolefine	ca.1800 mPas/150°C	140° - 180°C	ca. 105°C	short	20 Kg bag	30 bags per palett	Suitable for all nozzle, wheel and other application.Good hot tack, odourless broad operating window, transparent glue film, good thermal stability,most suitable for very difficult substrates
301244605120	Innocoll HMP E 5441	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	Polyolefine	ca.1800 mPas/160°C	140° - 160°C	110±5°C	medium	20 Kg bag	30 bags per palett	Suitable for all nozzle, wheel and other application.Good hot tack, odourless broad operating window, transparent glue film, good thermal stability
301244605130	Innocoll HMP E 2536	Hot Melt	Paper,cardboard, corrugated board,chipboard	InnoPack TP and WP	Polyolefine	1200 ± 250 mPas/160°C	150° - 180°C	103±5°C	long	25 Kg bag	24 bags per palett	Suitable for all nozzle, wheel and other application.Good hot tack, odourless broad operating window, transparent glue film, good thermal stability Long open time but very fast setting
301244605060	Innocoll HML 2543	Hot Melt	Paper,PP-film on PET,PVC und PE	Roll Fed Application	Rubber/PSA	600 ± 100 mPas/160°C	120° - 140°C	63±5°C	PSA	15 Kg box	36 boxes per palett	Suitable for all wheel, roller and nozzle application systems. Standard labelling grade.
301244605070	Innocoll HML 2544	Hot Melt	Paper,PP-film on PET,PVC und PE	Roll Fed Application	Rubber/PSA	1600 ± 320 mPas/140°C	120° - 140°C	63±5°C	PSA	15 Kg box	36 boxes per palett	Suitable for all wheel and roller applications. High "cold tack", suitable to bond paper to metal lids.
301244605140	Innocoll HML 2545	Hot Melt	Paper,PP-film on PET,PVC und PE	Roll Fed	Rubber/PSA	1000 ± 250 mPas/140°C ca. 500 mPas /160° C	120° - 140°C	60±5°C	PSA	15 Kg box	36 boxes per palett	Suitable for all wheel, roller and nozzle applications. Good experience concerning spin spraying with Nordson or Robatech.
301244605150	Innocoll HML 4721	Hot Melt	Paper,PP-film auf Glass,PVC,PE,PET und Metal	Roll Fed	Rubber/PSA	2000 ± 400 mPas/140°C ca. 1000 mPas /160° C	140° - 170°C	ca. 65°C	PSA	15 Kg box	36 boxes per palett	High "hot tack", good thermal stability, flexible film, high resistance against staining.
301244605160	Innocoll HML 3921	Hot Melt	Paper,PP-film auf Glass,PVC,PE,PET und Metal	Roll Fed	Rubber/PSA	1000 ± 300 mPas/140°C ca. 600 mPas /160° C	130° - 150°C	ca. 62°C	PSA	18 Kg box	36 boxes per palett	Very good hot tack, flexible film, good thermal stabilityHohe Heißklebkraft, gute thermische Stabilität,hohe Flexibilität



materialnumber	product name	kind	usage	location	basic material	NLGI / Visko	working temp R & B		open time	container size	packaging unit	characteristic
301244605170	Innocoll HML 2845	Hot Melt	Paper,PP-film auf PVC,PE,PET und Metal	Roll Fed	Rubber/PSA	650 ± 200 mPas	120° - 140°C	87±5°C	PSA	15 Kg box	36 boxes per palett	Suitable for all wheel,roller and nozzle applications, very good for difficult surfaces.
301244605180	Innocoll HML 13	Hot melt	Paper,PP-film on PET,PVC und PE	Roll Fed	Rubber/PSA	1100 mPas (150°C)	135° - 175°C	70 °C	PSA	18 Kg box	30 boxes per pallet	Suitable for all wheel, roller and nozzle application systems. Very versatile labelling grade, the adhesive stretches as the bottle expands prevents label from tearing off or flagging.